



CITY *of* POOLER
— GEORGIA —

City of Pooler Georgia

100 SW Hwy 80 Pooler, GA 31322

Hwy 80 & I-95 Beautification

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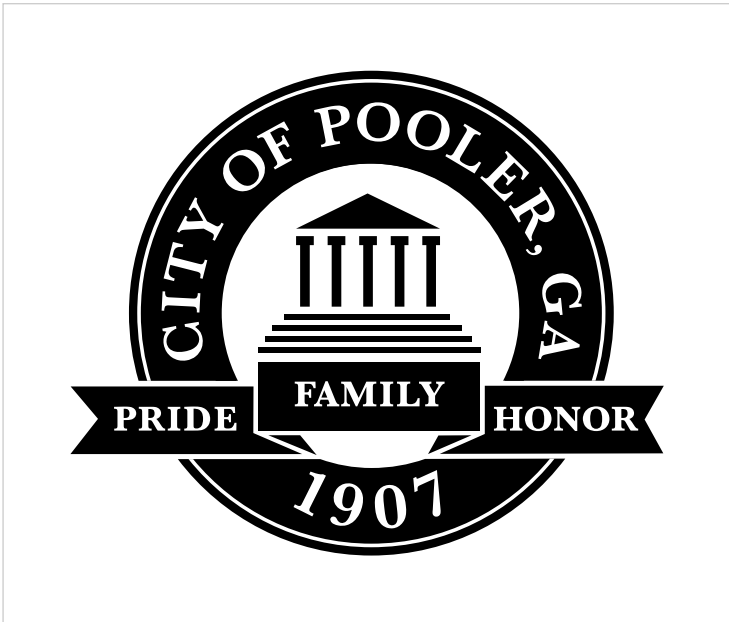
Art for Approval

Thank you for your business. Following you will find drawings that have been generated for your review and consent. These drawings represent our interpretations of your request. As the customer you will assume all financial responsibility for products manufactured in compliance with the signed drawings. Please read carefully before signing.

Please inspect these drawings carefully, making sure they are an exact, complete, and accurate reflection of what you are wanting us to build. A mounting detail may also be included. Make certain that it matches the expected conditions of the site and answers any concerns that you or any of your contractors may have. If the drawings meet with your approval please sign them to indicate your approval. If you have any questions or concerns, please contact your DeNyse Representative and they will be more than happy to assist you. If you have changes, please mark up the drawings and get them back to us so that we can make the necessary adjustments.

Upon approval, these drawings will be put into manufacturing and an estimated completion date will be generated and forwarded to you. An estimated completion date is only generated upon receipt of your signed approval. It is important that you approve these drawings in a timely manner to ensure prompt completion of your project.

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CITY SEAL VARIATIONS
Scale: NTS


Colors & Finishes


Colors shown here may not exactly match manufacturers color chart swatch or actual sample. Client to either provide samples or specifications for custom colors prior to production or approve DeNyse color samples or color specifications


- C1

 Pantone 7733,(R0, G112, B65)
- C2

 Pantone 4545, (R213, G203, B159)
- C3

 White
- M1

 Brick and Mortar Matching City Hall Building - TBD - See Approved Samples
- M2

 FauxCast Finish - See Approved Samples

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Property Name & Address
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Hwy 80 & I-95 Beautification
100 SW Hwy 80
Pooler GA, 31322

Sales Order
27774

DeNyse Representative
Shannon Saunders

Drawings Prepared By
William J Ballew*

Date
8.22.2022

Revision Date	
	NA

Filepath
\\DSNAS1\Graphics\Drawings and Graphics\Pooler, City of\Preliminary\Monument Signs 1 v1.cdr

- ☐

 Concept
- ☒

 Preliminary
- ☐

 Production

Project / Standards

Scale
Noted



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Revision Date

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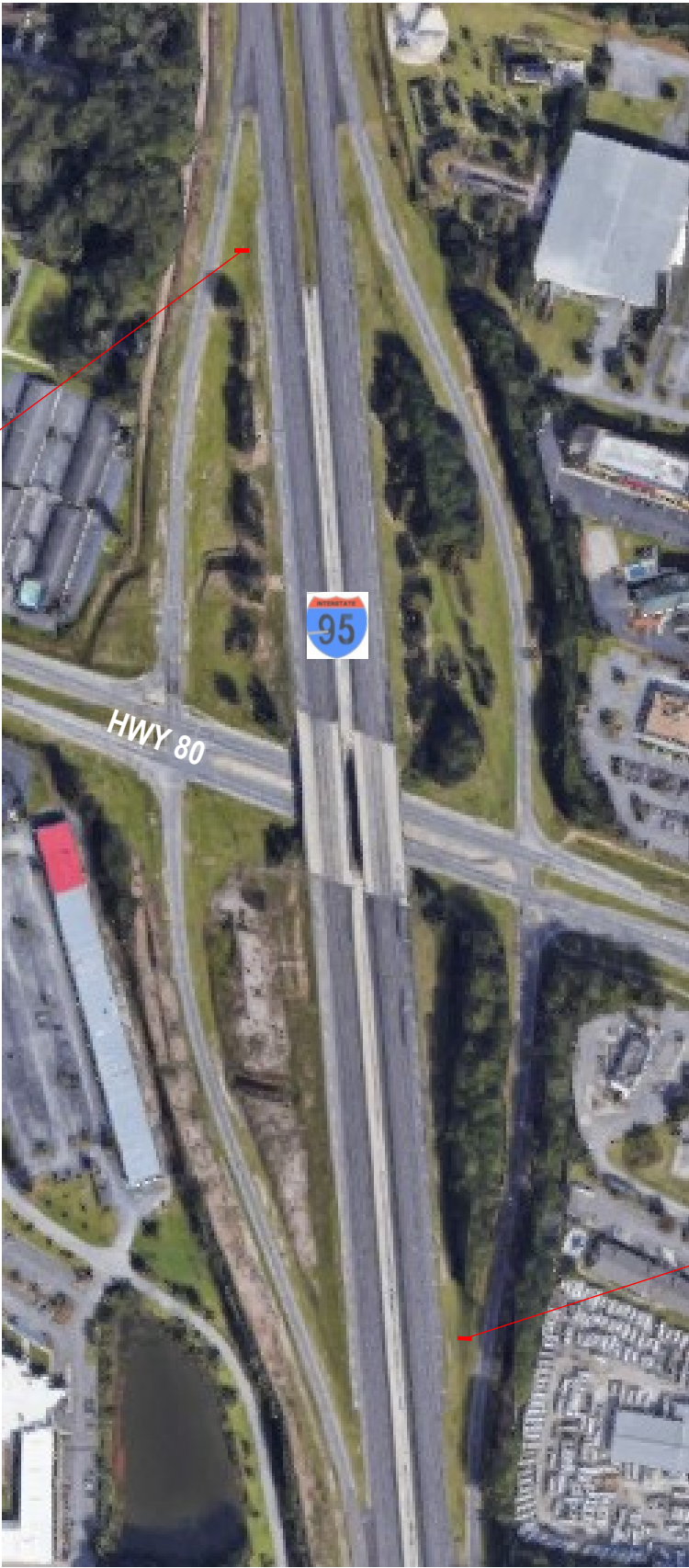
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- ☐

Concept
- ☒

Preliminary
- ☐

Production



Southbound Monument
Proposed Location

Northbound Monument
Proposed Location

Area Map

Scale
Noted



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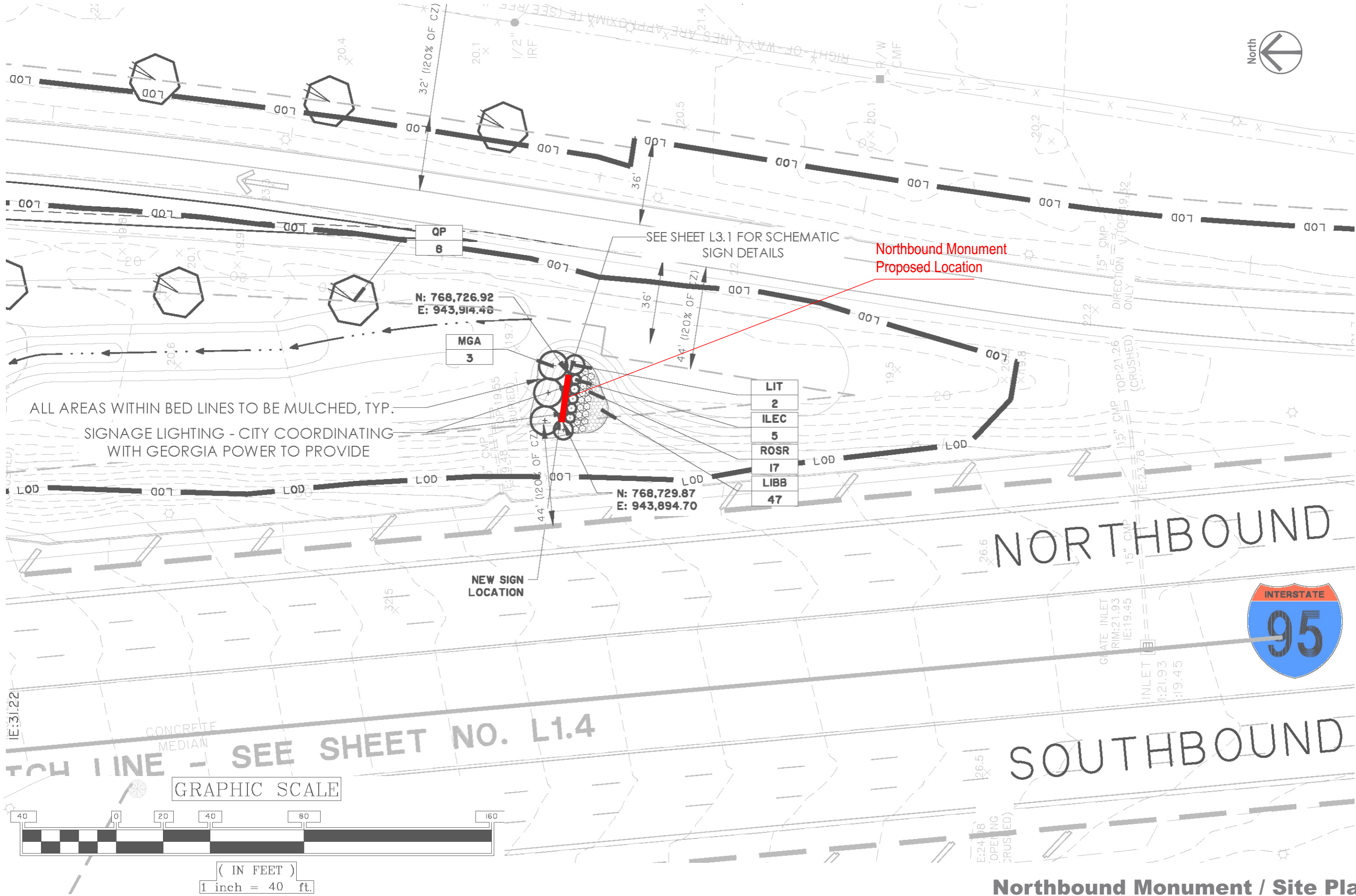
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William J Ballew*

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Revision Date	NA
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- ☐ Concept
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- ☐ Production



Northbound Monument / Site Plan

Scale
Noted



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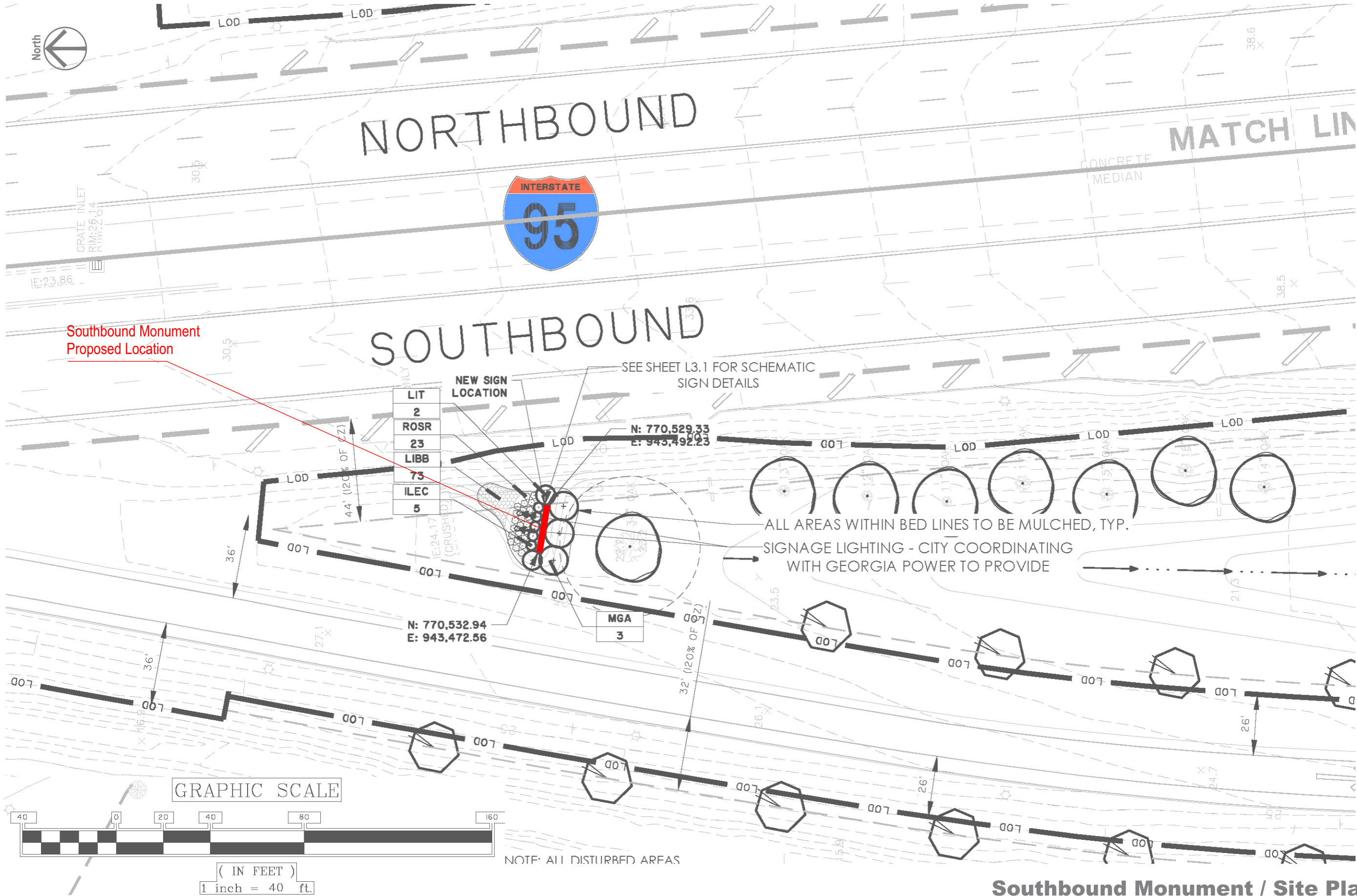
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- Concept
- Preliminary
- Production



Southbound Monument / Site Plan

Scale
Noted



Customer Signature Required

Colors & Finishes

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- C1

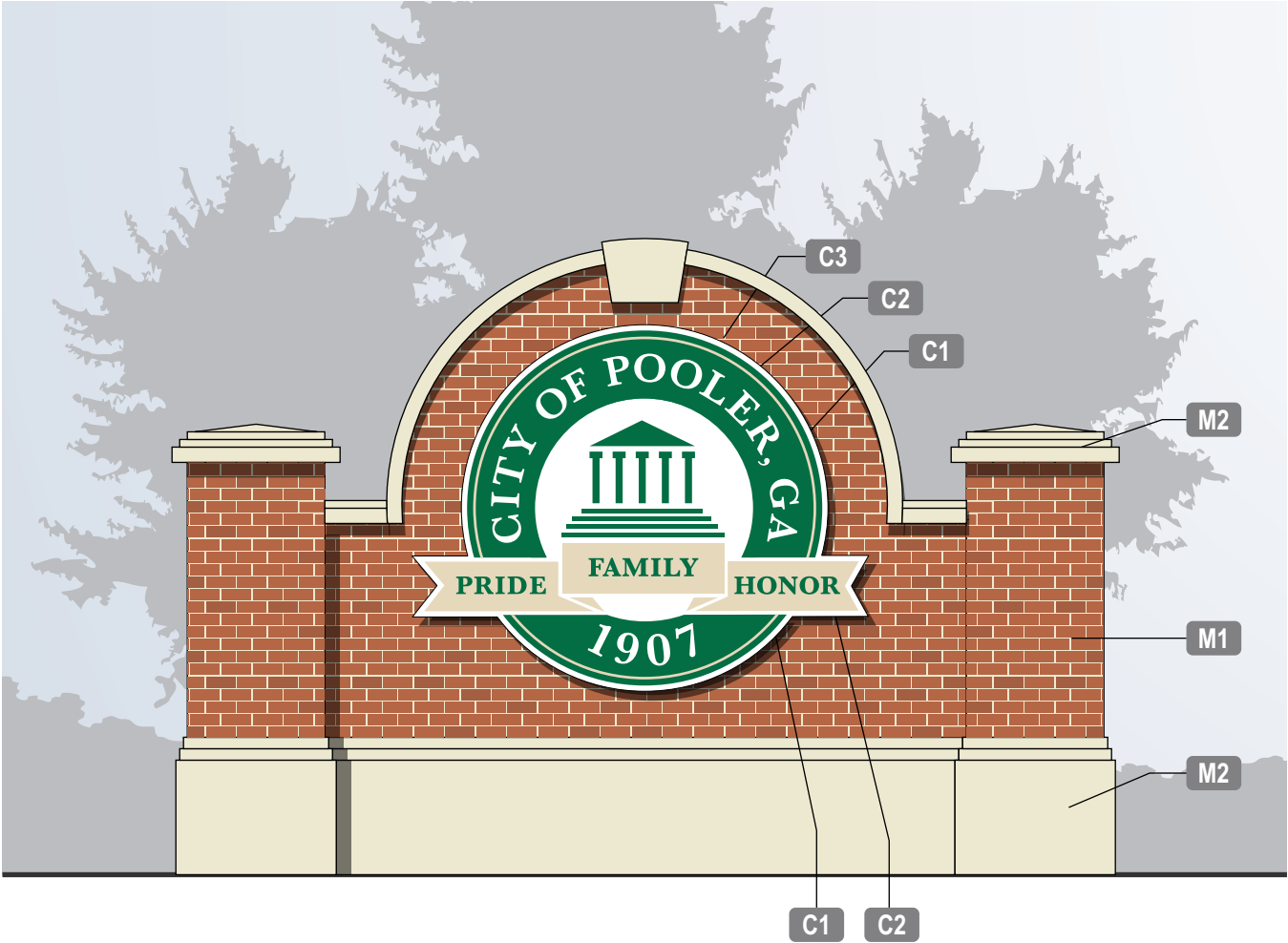
Pantone 7733,(R0, G112, B65)
- C2

Pantone 4545, (R213, G203, B159)
- C3

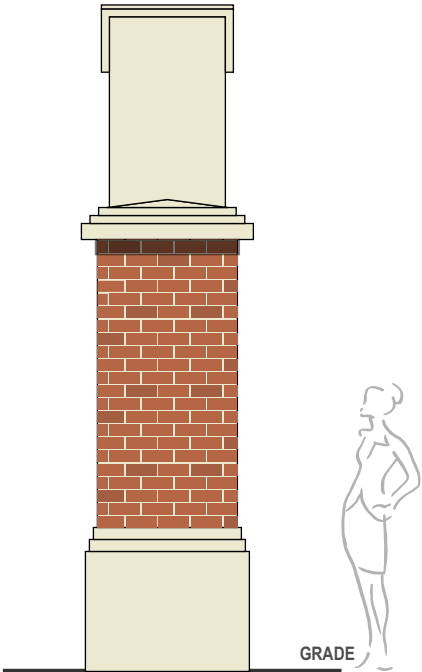
White
- M1

Brick and Mortar Matching City Hall Building - TBD - See Approved Samples
- M2

FauxCast Finish - See Approved Samples



FRONT VIEW
Scale: 1/4"=1'-0"



RIGHT SIDE
Scale: 1/4"=1'-0"

Monument / Color Specifications

Scale
Noted



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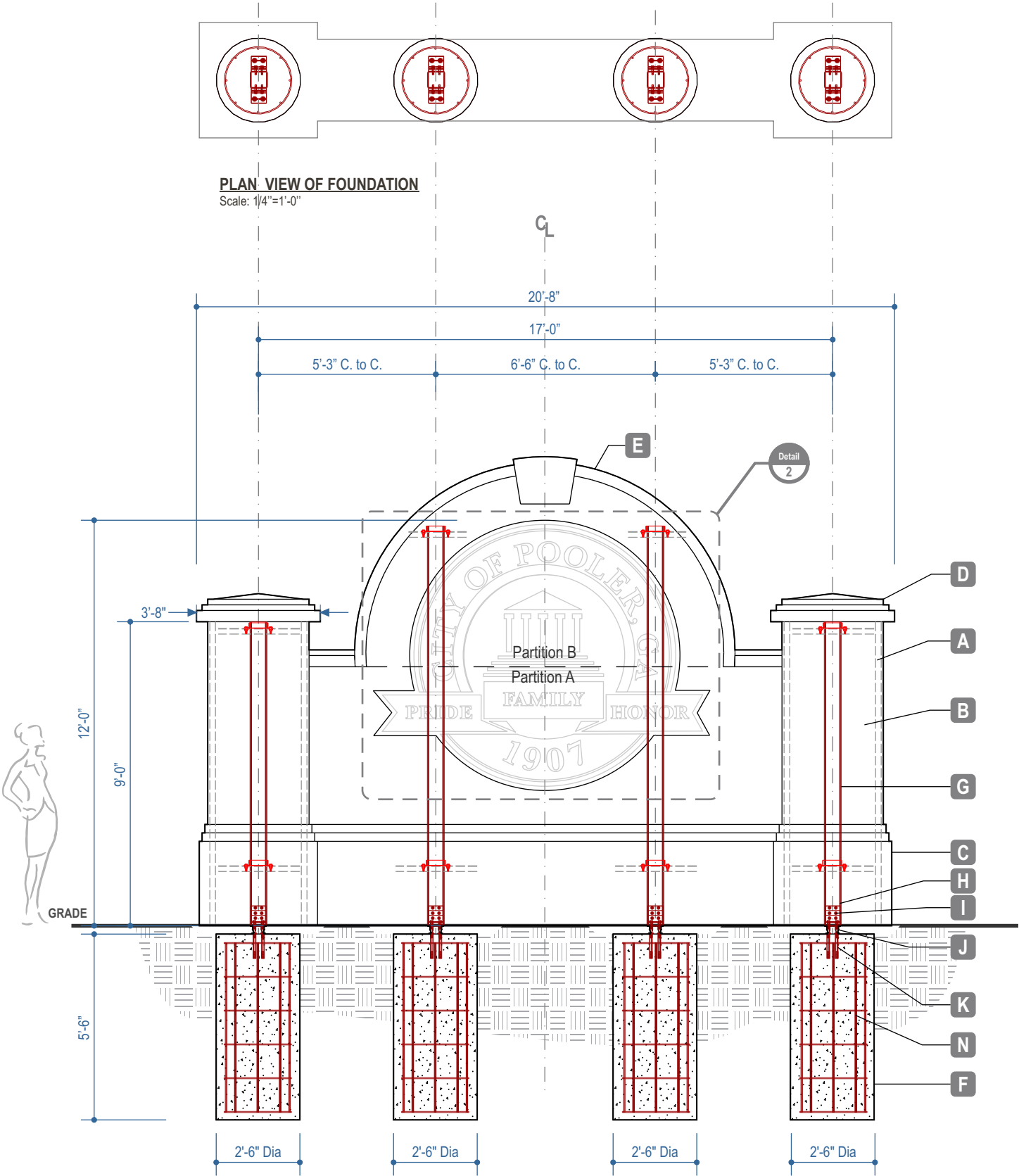
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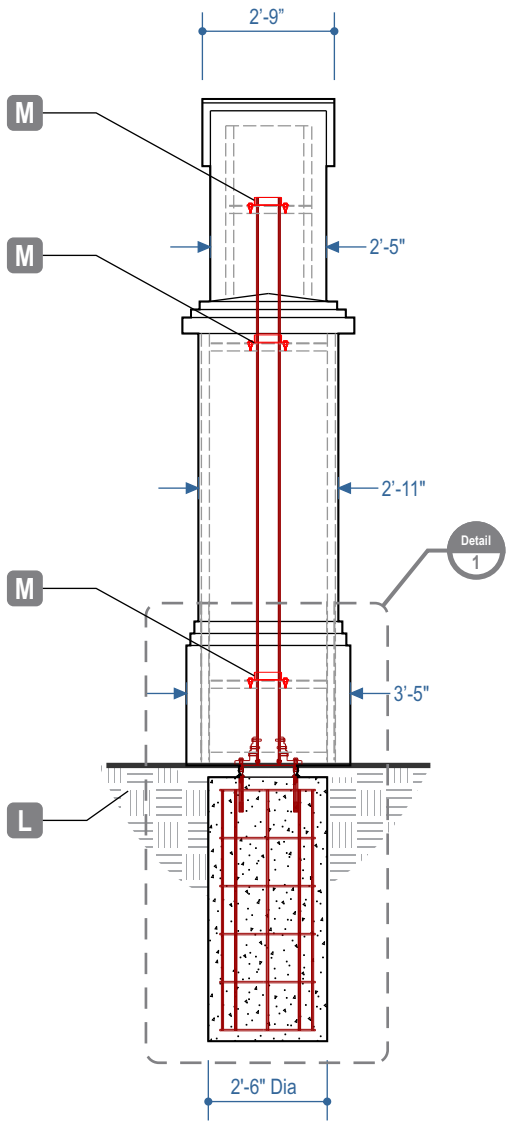
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- Concept
- Preliminary
- Production



FRONT VIEW
Scale: 1/4"=1'-0"



RIGHT SIDE
Scale: 1/4"=1'-0"

Construction Specifications

- A Aluminum Sub-Structure** - Aluminum Lath over Aluminum Skin Over Aluminum Framing
- B Brick Veneer** - Thin brick applied to aluminum structure - Assumed Offset is 3/4" for depth of thin brick.
- C Plinth** - Aluminum Fabricated Construction of 0.125" Skin and Aluminum Tubing with Custom Faux Cast Finish. Back of Structure to have removable access panels for installation.
- D Column Caps** - Aluminum Fabricated Construction of 0.125" Skin and Aluminum Tubing with Custom Faux Cast Finish. Caps to be removable for installation access.
- E Wall Cap** - Aluminum Fabricated Construction of 0.125" Skin and Aluminum Tubing with Custom Faux Cast Finish. Top of Wall Cap to have removable access panels for installation.
- F Direct Bury Pier Foundation** - 3000 PSI Concrete Cast in Place Hand Dug or HydroVac is assumed typical
- G Structural Columns** - 6"x6"x1/4" Steel Square Tube A36 with Primer Painted Finish
- H Breakaway Bracket** - Transpo® Break Safe - Model B525, 6061-T6 Aluminum Alloy Bracket , See Transpo® Spec Sheet(s)
- I Column Hardware** - 1/2" Dia HEX Head Bolts, ASTM A153 or ASTM B695 Galvanized Finish, See Transpo® Spec Sheet(s)
- J Coupling Assembly** - Coupling, Special Bolt and Shims See Transpo® Spec Sheet(s)
- K Anchorage Hardware** - Female Threaded Ferrule Embedded into concrete foundation, 25.4mm(1)-8UNC, 304 S.S. Ferrule, AISI 1038 Rod, AISI 1008 Coil ,See Transpo® Spec Sheet(s)
- L** Compacted Soil - 2000PSF Minimum is assumed
- M Column Saddles** - 2"x2"x 3/16" Steel Angle Frame around Steel Column - To be Field Welded to Structural Column. Saddle is bolted to Aluminum Sub Frame with 1/2" A307 HEX Head Bolts
- N Foundation Reinforcement** - Eight(8) #6 Vertical Rebar with Six Horizontal Bands of #3 Rebar with 20" of overlap, Tie Each Joint Do Not Weld, Maintain at least 3" of concrete cover

General Notes

Wind Load Values to meet GDOT Specifications or other applicable Engineering Specifications - TBD

Signage Exterior Flood Lighting - City of Pooler Coordinating with Georgia Power to Provide.



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DeNyse Representative
Shannon Saunders

Drawings Prepared By
William J Ballew*

Date
8.22.2022

Revision Date

0	NA

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- ☐ Concept
- ☒ Preliminary
- ☐ Production

Monument / Construction Specifications

Scale
Noted



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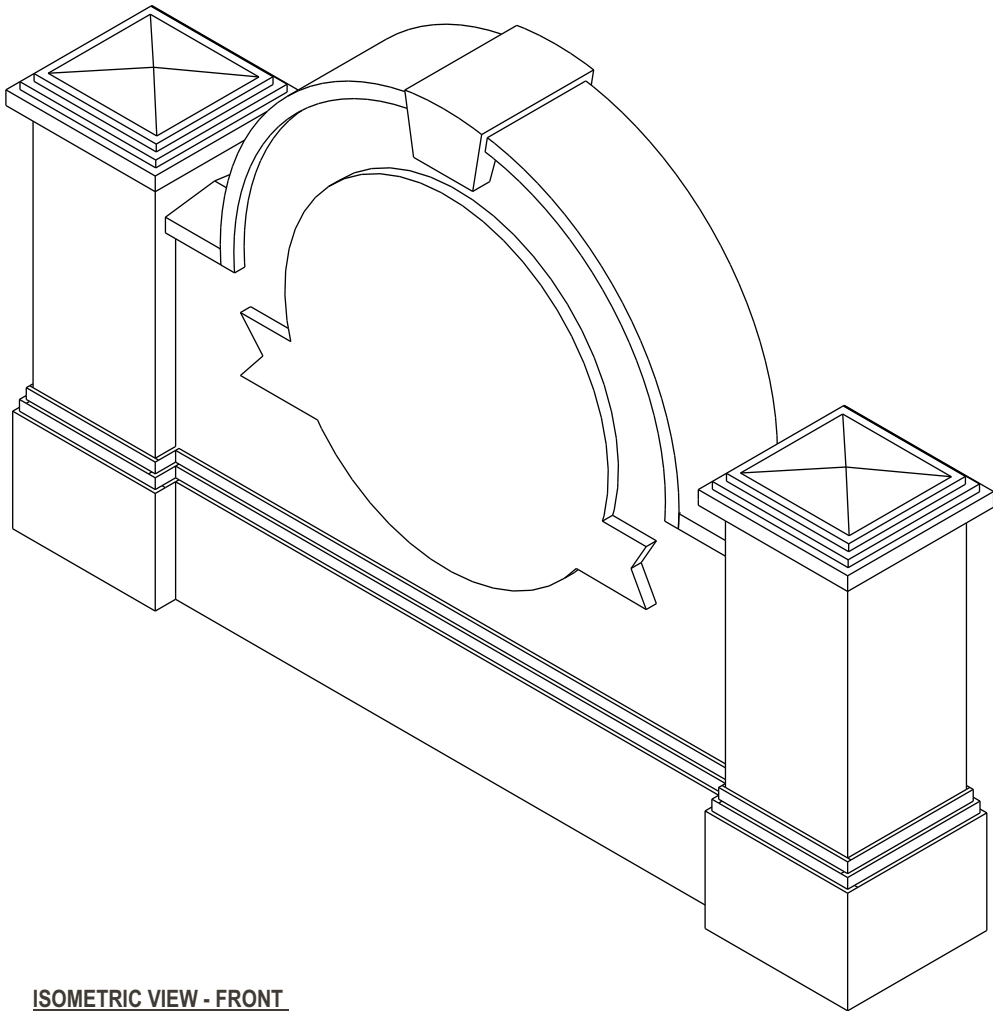
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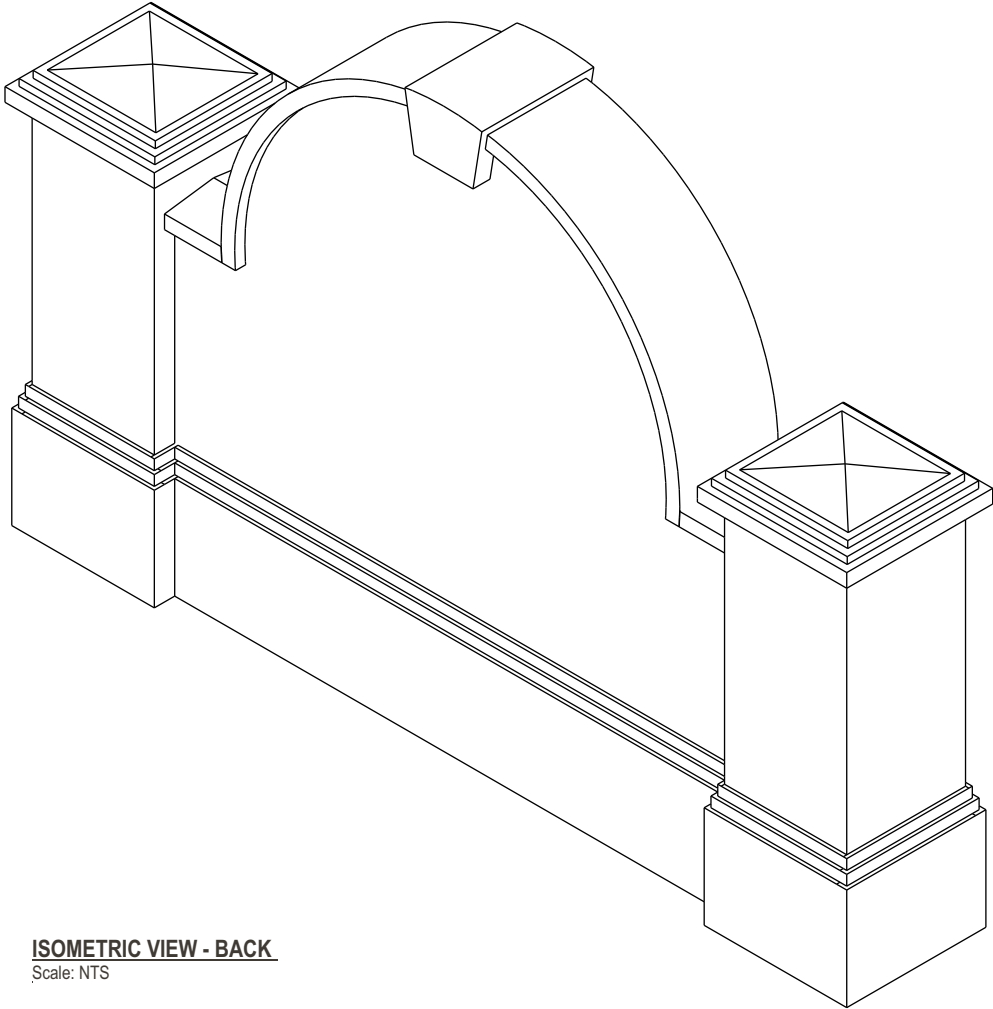
- Concept

Preliminary

Production



ISOMETRIC VIEW - FRONT
Scale: NTS



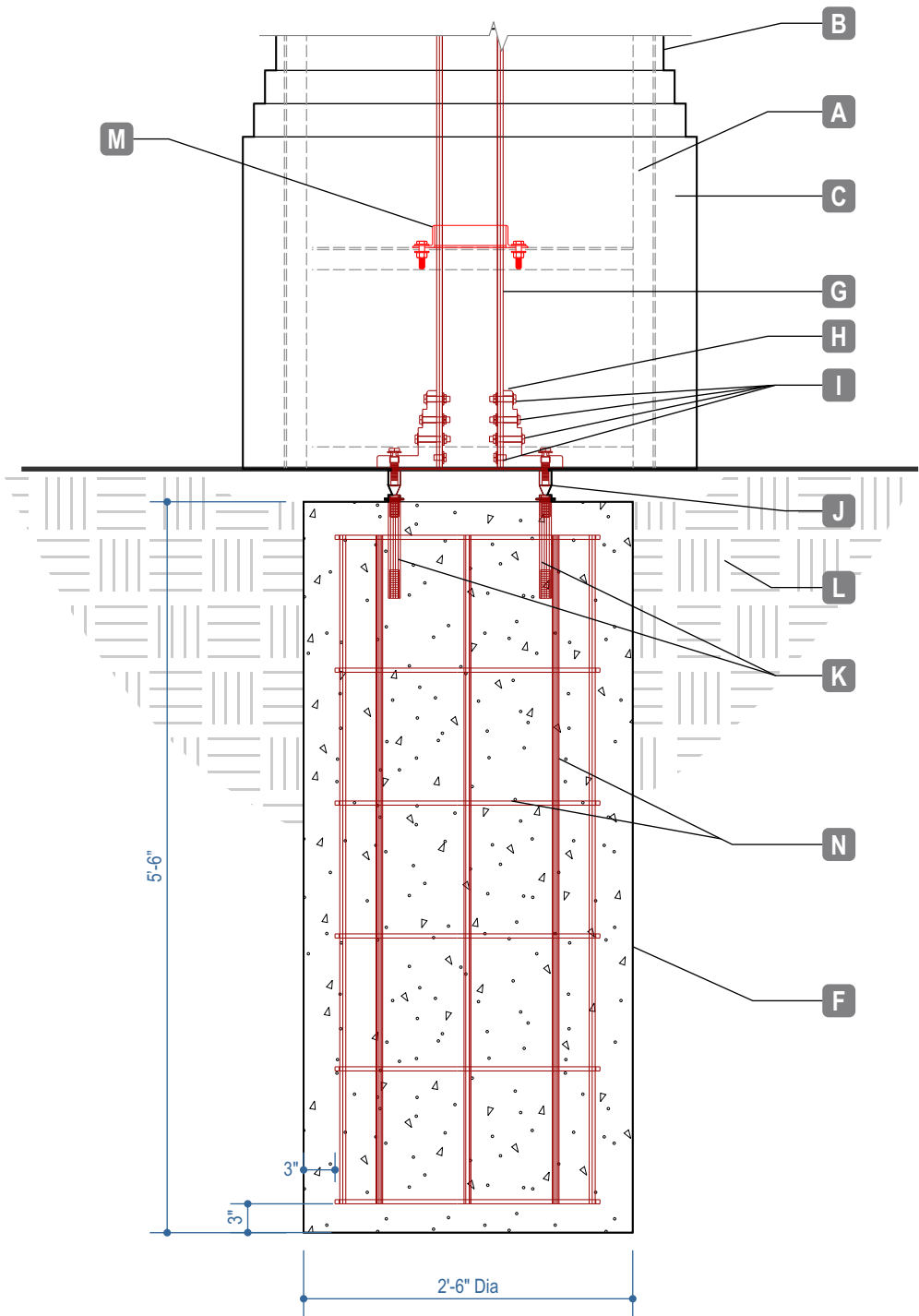
ISOMETRIC VIEW - BACK
Scale: NTS

Monument / Isometric Views

Scale
Noted



Customer Signature Required



Detail
1
BREAKAWAY DETAIL
SCALE: 3/4"=1'-0"

Construction Specifications

- A Aluminum Sub-Structure** - Aluminum Lath over Aluminum Skin Over Aluminum Framing
- B Brick Veneer** - Thin brick applied to aluminum structure - Assumed Offset is 3/4" for depth of brick.
- C Plinth** - Aluminum Fabricated Construction of 0.125" Skin and Aluminum Tubing with Custom Faux Cast Finish. Back of Structure to have removable access panels for installation.
- F Direct Bury Pier Foundation** - 3000 PSI Concrete Cast in Place Hand Dug or HydroVac is assumed typical
- G Structural Columns** - 6"x6"x1/4"Steel Square Tube A36 , ASTM A153 or ASTM B695 Galvanized Finish
- H Breakaway Bracket** - Transpo® Break Safe - Model B525, 6061-T6 Aluminum Alloy Bracket , **See Transpo® Spec Sheet(s)**
- I Column Hardware** - 1/2" Dia HEX Head Bolts, ASTM A153 or ASTM B695 Galvanized Finish, **See Transpo® Spec Sheet(s)**
- J Coupling Assembly** - Coupling, Special Bolt and Shims **See Transpo® Spec Sheet(s)**
- K Anchorage Hardware** - Female Threaded Ferrule Embedded into concrete foundation, 25.4mm(1)-8UNC, 304 S.S. Ferrule, AISI 1038 Rod, AISI 1008 Coil ,**See Transpo® Spec Sheet(s)**
- L** Compacted Soil
- M Column Saddles** - 2"x2"x 3/16" Steel Angle Frame around Steel Column - To be Field Welded to Structural Column. Saddle is bolted to Aluminum Sub Frame with 1/2" A307 HEX Head Bolts
- N Foundation Reinforcement** - Eight(8) #6 Vertical Rebar with Six Horizontal Bands of #3 Rebar with 20" of overlap, Ties Each Joint Do Not Weld, Maintain at least 3" of concrete cover

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- ☐ Production

Monument / Construction Detail

Scale
Noted



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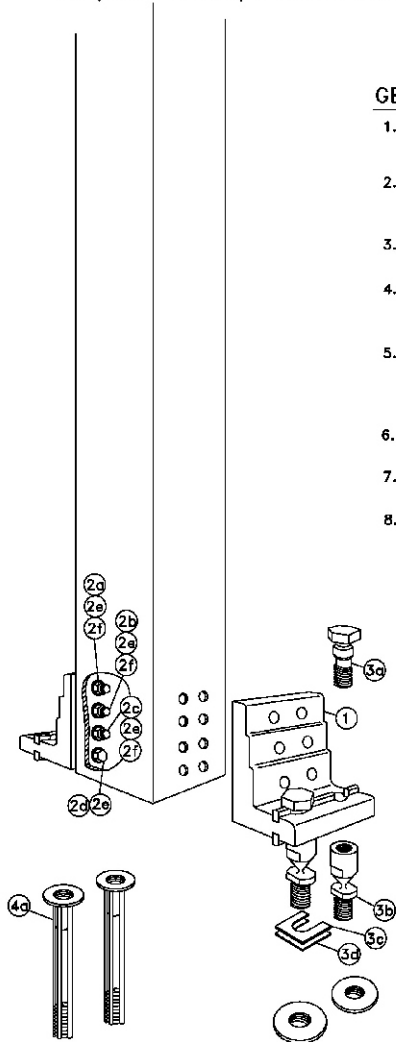
☐ Concept
☒ Preliminary
☐ Production

PARTS LIST				
ITEM	DESCRIPTION	SIZE/SPECIFICATIONS	QTY/ POST	PART NUMBER
Model B525 Includes Items 1-5 below.				
1	Bracket, Type B525	6061-T6 Aluminum	2	SBBK525
2	Bracket Hardware Assembly, Type B525, includes:		1	SB-B525LPH
2a	Bolt	12.7mm(1/2")-13UNCx63.5mm(2-1/2"), Hex Head, ASTM A325, Galv. ASTM A153	4	
2b	Bolt	12.7mm(1/2")-13UNCx69.8mm(2-3/4"), Hex Head, ASTM A325, Galv. ASTM A153	4	
2c	Bolt	12.7mm(1/2")-13UNCx76.2mm(3"), Hex Head, ASTM A325, Galv. ASTM A153	4	
2d	Cap Screw	12.7mm(1/2")-13UNCx31.7mm(1-1/4"), Hex Head, ASTM A307, Galv. ASTM A153	4	
2e	LockWasher	12.7mm(1/2"), ANSI B18-21-1, Galv. ASTM A153	16	
2f	Nut	12.7mm(1/2")-13UNC, Heavy Hex, ASTM A563 Gr. DH, Galv. ASTM A153	12	
3	Coupling & Special Bolt Assembly, Type B, includes:		1	SB-CBLP
3a	Special Bolt	25.4mm(1")-8UNC, ASTM A449, Galv. ASTM A153/B695	4	
3b	Coupling	25.4mm(1")-8UNC, LP, AMS 6378D, Galv. ASTM A153, Polyester Coat	4	
3c	Shlm	25.4mm(1") Horseshoe, 14 Gauge, Galv. Steel Sheet	2	
3d	Shim	25.4mm(1") Horseshoe, 18 Gauge, Galv. Steel Sheet	2	
4	Hinge Assembly, Type B525, includes:		1	SB-HB1
4a	Hinge Plate	Type B525, AISI 4130 Steel, Galv. ASTM A123	4	
5	Hinge Hardware Assembly, Type B, includes:		1	SB-HHB
5a	Bolt	19.0mm(3/4")-10UNCx57.1mm(2-1/4"), Hex Head, ASTM A325, Galv. ASTM A153	8	
5b	LockWasher	19.0mm(3/4"), ANSI B18-21-1, Galv. ASTM A153	8	
5c	Nut	19.0mm(3/4")-10UNC, Heavy Hex, ASTM A563 Gr. DH, Galv. ASTM A153	8	
6	Anchor Assembly, Type B, includes:		1	SBABPK
6a	Anchor	25.4mm(1")-BUNC, 304 S.S. Ferrule, AISI 1038 Rod, AISI 1008 Coil	4	


*Complete assembly includes Items 1-5. Item 6, Anchors sold separately.

GENERAL NOTES:

- Break-Safe meets all requirements of "AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals."
- Break-Safe Model B525 is designed to fit W6 (W150mm) and W8 (W200mm) Wide Flange I-Beam, and 5" (127mm) and 6" (150mm) Square Tube signposts.
- Hinge Items 4 & 5 above are not used for single post sign applications.
- All hardware items are American Standard sizes, gavanized in accordance with ASTM A153 (hot dipped) or ASTM B695 (mechanically applied).
- Fasteners, except for special bolt and coupling, are installed with lockwashers, and do not have specific torque requirements. Fasteners should be secured as tight as possible with conventional wrenches, unless noted otherwise.
- Square-up and level individual components, particularly Anchors to minimize the need for shimming between the Couplings and Anchors.
- No more than two shims shall be placed under any one coupling. No more than three shims underneath any pair of couplings.
- Refer to other side of page for complete installation instructions.



Patent Nos. 4,528,786 and 5,596,845



20 Jones Street
New Rochelle, NY 10801
914-636-1000
www.transpo.com

The Smart Solutions Company

Break-Safe Model B525

Breakaway Support System for Sign Posts

for 5" & 6" Square Tube Posts

Single Post Sign Application without Hinges

Scale: Not To Scale

Date: January 2015

Drawing No. BS-B525S

Sheet: 1 of 2

INSTALLATION INSTRUCTIONS

ANCHOR ASSEMBLY:

Note: Precise positioning of the anchors is critical to proper assembly of the system. It is recommended that actual posts be used to locate the correct position of the anchors.

- Fabricate a flat, rigid template with four (4) 25mm (1") diameter holes located to match the specified anchor pattern of the Break-Safe Brackets attached to the signpost. See diagram below.
- Attach four (4) Transpo Type B Female Anchors to the template using four (4) 25mm (1") diameter bolts. Ensure that each Anchor Washer is snug against the bottom of the template.
- Lower Anchor Assembly into fresh concrete foundation, and vibrate into position such that the tops of the Anchor Washers are flush with the finished top surface of the foundation. Support the template such that all Anchors are level and in their proper locations.
- Allow concrete to cure, and then remove the bolts and template from the top of the foundation.

BRACKET ASSEMBLY:

- Drill sixteen (16) 14.3mm (9/16") diameter holes in the front & back of the bottom end of post section as shown.
- Place Brackets squarely on outer surface of the post, and secure with bolts, lock washers, nuts, and cap screws. Then, tighten all 1/2 turn beyond snug.

COUPLING ASSEMBLY:

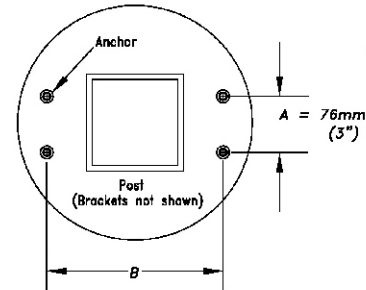
- Thread four (4) Break-Safe Couplings into Anchors. Do not tighten.
- Suspend post assembly over foundation, insert Special Bolts through holes in the Brackets, and thread them snug into the Couplings.
- If post is not plumb, insert Shims (14g and/or 18g) between the Couplings and Anchors, where needed.
- Use lower wrench flats to tighten Couplings into Anchors as tight as possible using a conventional wrench. Do not use a pipe wrench. Couplings must be seated squarely.
- Tighten Special Bolts while holding Couplings by the upper wrench flats with an additional wrench to prevent an induced torque stress across the necked portion of the Coupling. All Special Bolts shall also be tightened as tight as possible using conventional wrenches.

SIGN PANEL ASSEMBLY:

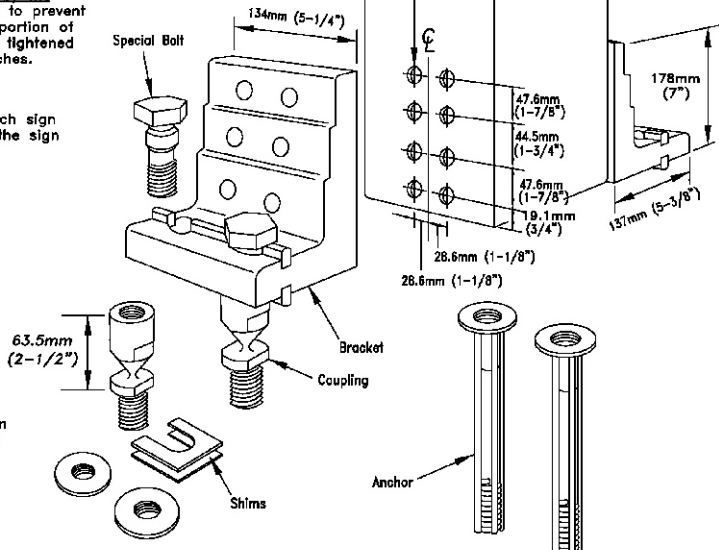
- After all signposts are secured in place, attach sign panel assembly to posts in accordance with the sign manufacturer's recommendations.


PLAN VIEW OF TYPICAL FOUNDATION

Direction of Traffic



B = Depth of Post + 203mm (8")





20 Jones Street
New Rochelle, NY 10801
914-636-1000
www.transpo.com

The Smart Solutions Company

Break-Safe Model B525

5" & 6" Square Tube, Single Post

Scale: Not To Scale

Date: January 2015

Drawing No. BS-B525S

Sheet: 2 of 2

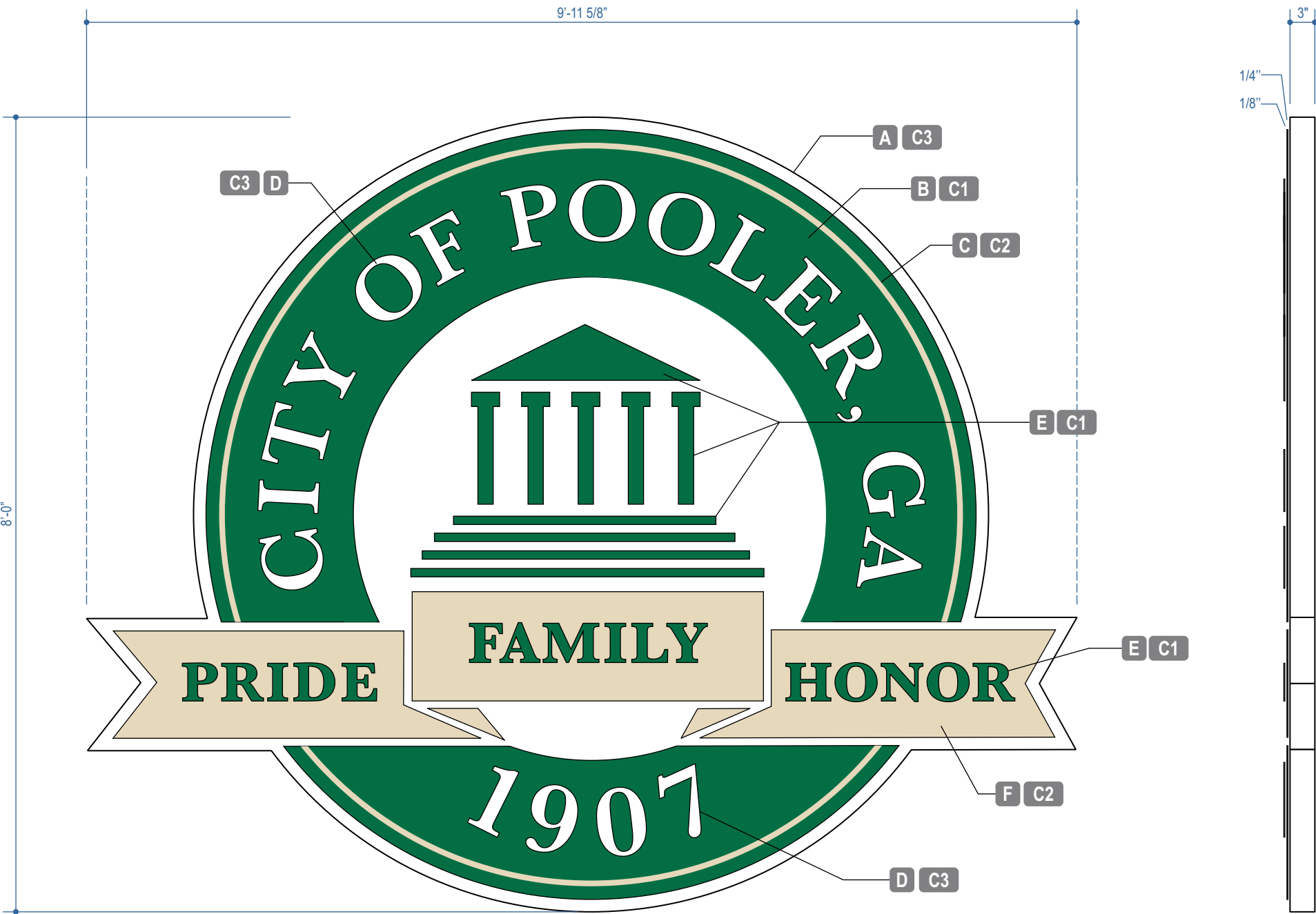
Patent Nos. 4,528,786 and 5,596,845

Transpo / Breakaway Assembly

Scale
Noted



Customer Signature Required



Detail
2 SIGN PANEL DETAIL - FRONT VIEW
SCALE: 3/4"=1'-0"

SIGN PANEL DETAIL - SIDE VIEW
SCALE: 3/4"=1'-0"

Colors & Finishes

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- C1

Pantone 7733,(R0, G112, B65)
- C2

Pantone 4545, (R213, G203, B159)
- C3

White

Construction Specifications

- A

Sign Panel - 3" Deep Aluminum Fabricated Panel, 0.125" thick Aluminum Face with 0.125" Aluminum Returns, With Automotive Painted Finish.
- B

Seal Circle - 0.125" Aluminum Flat Cut Out Shape mounted on 1/4" Spacers, Power Coated Finish
- C

Seal Inset Line - Paint Break , Power Coated Finish
- D

Seal Graphics #01 - 0.125" Aluminum Flat Cut Out Letters mounted on 1/4" Spacers, With Automotive Painted Finish.
- E

Seal Graphics #02 - 0.125" Aluminum Flat Cut Out Letters mounted on 1/4" Spacers, Power Coated Finish
- F

Seal Banner - 0.125" Aluminum Flat Cut Out Letters mounted on 1/4" Spacers, Power Coated Finish

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Property Name & Address
City of Pooler Georgia
Hwy 80 & I-95 Beautification
100 SW Hwy 80
Pooler GA, 31322

Sales Order
27774

DeNyse Representative
Shannon Saunders

Drawings Prepared By
William J Ballew*

Date
8.22.2022

Revision Date
0 NA

Filepath
\\DSNAS1\Graphics\Drawings and Graphics\Pooler, City of\Preliminary\Monument Signs 1 v1.cdr

- Concept
- Preliminary
- Production

Monument / Construction Detail

Scale
Noted



Customer Signature Required